# Tensorgrip

FS470 CARPET TILE TACKIFIER



# PRODUCT DESCRIPTION

TensorGrip® FS470 is a pressure sensitive carpet tile tackifier adhesive; Carpet tiles can be repositioned before pressure is applied to solidify the tackifier bond. TensorGrip® FS470 is tack ready fast so floor installation can begin placing your tiles immediately, providing a benefit to occupied/furnished offices. TensorGrip® FS470 is a low odour product suitable for occupied sites.

# ADVANTAGES

- Pressure Sensitive
- Low Odour
- Fast Tack Off
- Allows for repositioning

# SUITABLE SUBSTRATES

- Primed Concrete
- Unprimed Concrete
- Primed Timber
- MDF
- Subfloor Sheeting

### NOT SUITABLE for use with PVC or Vinyl backed carpet tiles

# DIRECTIONS FOR USE

- Make sure that surfaces are clean, dry and free from dirt, dust, oil, loose paint, wax or grease, etc.
- For best results, the temperature of the adhesive and the surfaces being bonded should be between 16°C -27°C.
- Use with adequate ventilation.
- Shake the canister well before use.
- Attach and secure hose tightly onto the spray gun with required tip. Attach the other end of the hose onto the canister. Make sure the hose-valve connections are securely tight. Open the valve on the canister slowly and fully, check for leaks during this process.
- Unlock the trigger on the spray gun to start spraying.
- Spray about 10 cm away from the surface at a 90 degree angle to the surface.
- apply a uniform, even coat of adhesive overlapping each pass by 50%

- If necessary, spray another coat of adhesive in areas that appear to need more adhesive.
- Allow the adhesive to tack off until no adhesive transfers to the knuckle when touched.
- Adhere surfaces and press together with adequate pressure.
- If the spray tip clogs, unscrew the spray tip from the gun and clean with suited cleaner such TensorGrip® C101 citrus based, biodegradable adhesive cleaner and remover. Do not use a pin on the spray tip orifice.

### CARPET TILES



MINIMAL OVERSPRAY



LOW VOC



WEB SPRAY



# Tensorgrip **FS470**

### **AVAILABLE IN**



AEROSOL 500 ML

COVERAGE 15M<sup>2</sup>

CANISTER 22 LITRES

COVERAGE 300M<sup>2</sup>

# CHEMICAL TECHNICAL DATA

#### **TYPICAL PROPERTIES**

Viscosity	350 cps 25°C sp#2.
Total Solids	28 - 30%
System Flammability	Non-flammable adhesive in flammable propellant
90° Peel	> 25 p.l.i.
Shear adhesion failure temp.	Heat resistance (25mm/100gram_ 70°C)
Dry time	2-5 mins dependant on temp & humidity
Open time	30 Minutes
SHELF LIFE	18 months from date of manufacture

## **HANDLING & STORAGE**

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 50°C
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 15°C
- When connected, keep valve open and hose pressurised at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

# **CANISTER STORAGE & CHANGE OVER**

- Leave the valve on the canister open. Do not disconnect the hose/gun from the canister (unless changing to a new canister).
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. if you are NOT connecting to a new canister, connect hose to canister of TensorGrip® C101 adhesive cleaner (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

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